

5/28

DART AEROSPACE LTD	Work Order:	23734
Description: Contoured Detent Clip Base	Part Number:	D3440-5
Dwg: D3440 Rev. A page 3	Qty:	2
		Page 1 of 1

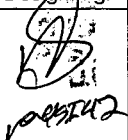


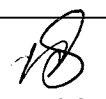
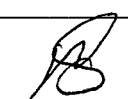
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	Jf	05.07.04	2
2	MV	Cut blank: 1.250" x 1.250" x 2.000" long Material: 6061-T6 Bar 1.250" x 1.250" (M6061T6B1.250x01.250) Identify for D3440-5	M11172 Batch: M8250 J.L	05/07/04	2
3	MV	Machine as per Folio FA536 and Dwg D3440 Dwg Rev: <u>A</u> Identify as D3440-5 Folio Rev: <u>A</u>	En	05/07/05	2
4	QC2	Inspect parts as they come off the CNC machine	En	05/07/05	2
5	QC8	Second check	En	05.07.05	2
6	MV	Deburr	En	05.07.05	2
7	ST	Identify and Stock	En	05.05.05	2
8	AC	Cost / part: <u>56.99</u>	R	05/07/06	2
9	DC	Close W/O <u>56.99</u> Inspect Level 21	Jf	05.07.15	2


Rev	Date	Change	Revised By	Approved
A	05.06.30	New issue	KJ/JLM	<i>[Signature]</i>

**ENGINEERING
APPROVAL**

RELEASED
[Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 23734		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/07/05	#3	one part scrap first run f.o.l.o problems		Scrap / destroy + replace and fix foil	 05.07.05	 05.07.05	 05.07.05	 05.07.05

Part No: D3440.5 PAR #: N/A Fault Category: ENG - Prod NCR: ☒ Yes ☐ No DQA:  Date: 05.07.15

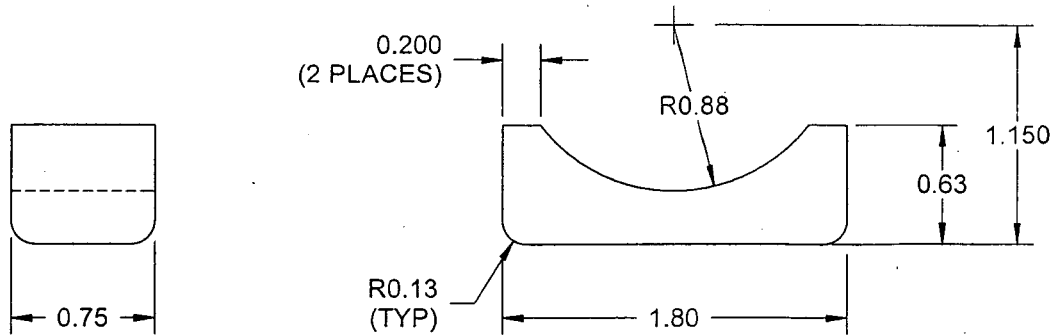
NOTE: Date & initial all entries

QA: N/C Closed: 

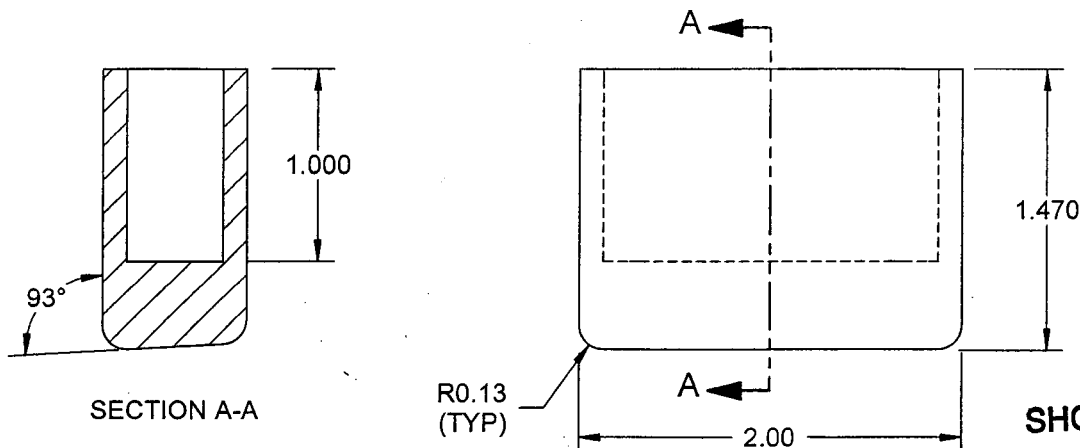
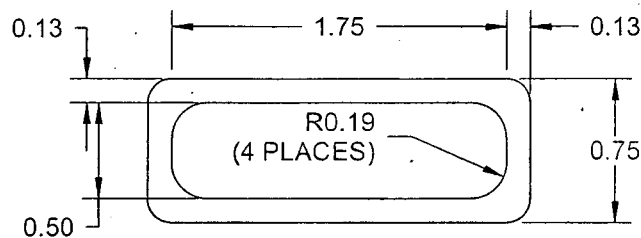
Date: 05.07.15

PRELIMINARY ISSUE

DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3440	REV. A SHEET 3 OF 4
DATE 05.06.02		TITLE BLADE FOLD KIT PARTS	SCALE 1:1



D3440-5 CONTOURED DETENT CLIP BASE
SUPERCED PREMIER P/N B67-43001-217



SECTION A-A

D3440-7 DETENT CLIP BASE
SUPERCED PREMIER P/N B67-43001-221

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-/651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR PER AMS/QQ/A/200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 23734

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 04, 2005
10:18 am

Work Order No	: 0023734	Department Code:	
Project Name	: D3440-5	Burden Flags	: NNNNNNNN
Project For	: WK528	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3440-5	Invoice Number	:
Description	: Contoured DetentClipBase	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 2	Order Entry No	: XXXXXX
Amount Done	: 0	OE Value	: 0.00
Start Date	: 07-04-05		
Est Finish Date	: 07-15-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
=====					
Burden	0.00	0.00	0.00		
=====					
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

